



THIS TEST REPORT IS VALID UPTO 30.06.2032



SWAN AGRO, NSML RTU 175, ROTAVATOR



भारत सरकार

GOVERNMENT OF INDIA

कृषि एवं किसान कल्याण मंत्रालय

MINISTRY OF AGRICULTURE AND FARMERS WELFARE

कृषि एवं किसान कल्याण विभाग

DEPARTMENT OF AGRICULTURE AND FARMERS WELFARE

उत्तर पूर्वी क्षेत्र कृषि यंत्र प्रशिक्षण एवं परीक्षण संस्थान

NORTH EASTERN REGION FARM MACHINERY TRAINING & TESTING INSTITUTE

बिश्वनाथ चारिआलि, जिला - बिश्वनाथ(असम)

BISWANATH CHARIALI, DIST- BISWANATH, ASSAM, PIN - 784 176

[AN ISO 9001:2015 CERTIFIED INSTITUTION]

Name of machine : Rotary Tiller (Rotavator)
Type : Multi Speed, Gear Drive, Centrally Mounted,
Make : Swan Agro
Model : NSML RTU 175
Year of manufacture : 14 G 2025
Serial Number : 1050792
Recommended power source, hp : Tractor- 35 hp & above
Type of blade : Hatchet (L-Shaped)
Size (cm) {Rotor Dia.× Working width} : 45 x 176

4.2 Prime Mover Used:

Tractor : SWARAJ 855
Engine no. : 47.1402/SML5041
Chassis No. : QUCL61618127164
Max. PTO Power, kW : 41



4.3 Constructional Details (Refer Fig.1) :

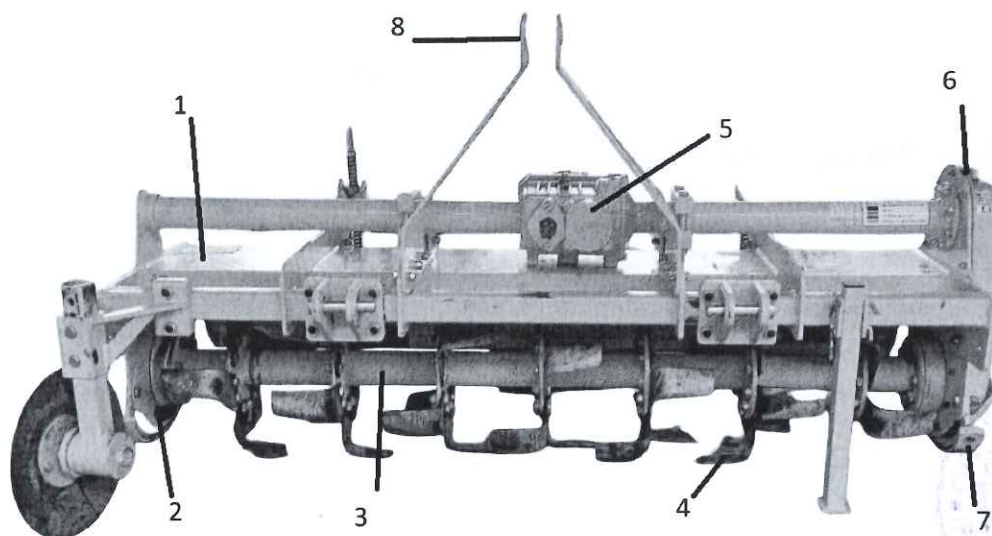


Fig.1 ROTARY TILLER (ROTAVATOR)

KEY WORDS:

- | | |
|----------------|---------------------------------|
| 1. Main frame | 5. Primary reduction gear box |
| 2. Side plate | 6. Secondary reduction gear box |
| 3. Rotor shaft | 7. Skid |
| 4. Rotor blade | 8. Hitch pyramid |

4.3.1 Main Frame:

Type : Fabricated from MS sheet, MS square pipe and MS Plate.
Size of box section (mm) : 1865 x 59.82 x 60.7

Summary of Field Performance Test

Sr. No.	Parameters/operations	Wet land operation (Puddling)	Dry land operation
1	Gear Used	L-2	L-2
2	Engine speed (rpm)		
	No load	1810 to 1810	1805 to 1807
	On load	1759 to 1770	1750 to 1765
3	Type of soil	Medium	
4	Depth of standing water (cm)/ soil moisture (%)	10.05 to 10.12	10.50 to 13.83
5	Bulk density of soil (g/cc)	--	1.47 to 1.64
6	Speed of operation (kmph)	2.20 to 2.26	2.91 to 2.95
7	Travel reduction (%) / Wheel slip (%)	-1.06 to -3.74	-1.03 to -1.43
8	Depth of puddle (cm)/ Depth of cut (cm)	28.16 to 28.49	10.01 to 10.10
9	Working width (cm)	--	181 to 183
10	Area covered (ha/h)	0.431 to 0.441	0.435 to 0.462
11	Time required for one ha (h)	2.27 to 2.32	2.16 to 2.29
12	Puddling Index (%) / Field efficiency (%)	89.0 to 90.3	82.1 to 86.4
13	Power requirement (kW)	NR	21.5 to 22.3
14	Fuel consumption		
	l/h	3.70 to 3.80	3.93 to 4.48
	l/ha	8.58 to 8.63	8.49 to 9.90

7.1 Wet land operation :

The tractor was operated without cage wheel for puddling operation of rotary tiller (rotavator).

7.1.1 Quality of work :

- The depth of puddle was recorded as 28.16 to 28.49 cm.
- The puddling index was recorded as 89.0 to 90.3 %.

**7.2 Dry land operation :****7.2.1 Rate of work :**

- The rate of work was recorded as 0.435 to 0.462 ha/h and the speed of operation was recorded as 2.91 to 2.95 kmph.
- The time required to cover one hectare was recorded as 2.16 to 2.29 h.

7.2.2 Quality of work:

- The depth of cut was recorded as 10.01 to 10.10 cm.
- Working width was observed as 181 to 183 cm.
- Field efficiency was observed as 82.1 to 86.4 %.

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7.3 Effectiveness of sealing for wet land operation:

After completion of field test in wet land, the implement was dismantled for checking the effectiveness of sealing provided against ingress of mud and/or water in various sub-assemblies/components. The observations are given in ensuing table:

Sr. No.	Location	Whether ingress of mud and/or water was observed (Yes/No)
1	Primary reduction gear box	No
2	Secondary reduction gear box	No
3	Rotor axle bearing cap	No

7.4 Labour requirement:

One skilled operator is needed to operate the tractor with the rotavator.

7.5 Adequacy of power of prime mover as used during test :

The power of the prime mover as used during test was found adequate.

7.6 Wear analysis:

7.6.1 On mass basis:

Wear analysis on mass basis was done after 35.7 hours (wet land and dry land operation) and the results are as shown below,

After wet land and dry land operation				
Sr. No.	Initial Mass (g)	Final Mass (g)	Percentage of Wear	
			After 35.7 hours	Per Hour
1	1031	924	10.38	0.29
2	1057	919	13.06	0.37
3	1039	914	12.03	0.34
4	1060	917	13.5	0.38
5	1039	915	11.93	0.33
6	1060	975	8.02	0.22
7	1009	879	12.9	0.36

The hourly rate of wear of blade on mass basis after wet land and dry land operations was recorded as 0.22 to 0.38%.



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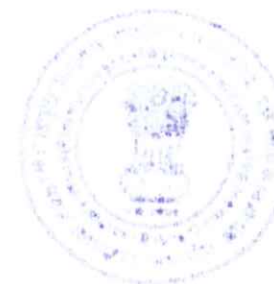
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7.6.2 On dimensional basis (Refer Fig. 7):

Wear analysis on dimensional basis was done after 35.7 hours of wet land and dry land operation and the results are as shown below,

Sr. No.	Blade width at every 50 mm from outer end										Percentage wear				
	Initial					Final					After 35.7 hour				
	A	B	C	D		A	B	C	D		A	B	C	D	Per hour
1	77.26	83.68	83.62	84.51		71.59	82.03	83.98	83.98		15.04	14.45	1.90	0.63	0.42
2	81.41	82.96	83.12	84.34		69.17	77.71	84.20	84.20		20.81	16.62	6.50	0.17	0.58
3	78.22	85.09	84.26	83.92		70.16	78.88	83.67	83.67		16.98	17.55	6.38	0.30	0.48
4	80.55	83.23	83.13	83.35		68.45	79.30	83.10	83.10		20.73	17.76	4.60	0.30	0.58
5	80.12	84.63	84.08	84.12		71.13	80.36	84	84		18.42	16.22	4.42	0.14	0.52
6	78.62	82.85	82.90	83.76		68.55	73.35	83.65	83.65		18.67	17.26	11.52	0.13	0.52
7	81.16	83.91	82.76	82.84		71	81.62	82.50	82.50		21.14	15.39	1.38	0.41	0.59
															Average
															0.53
															0.46
															0.14
															0.01

The hourly rate of wear of blade on dimensional basis after wet land and dry land operations was recorded as 0.01 to 0.53 %.



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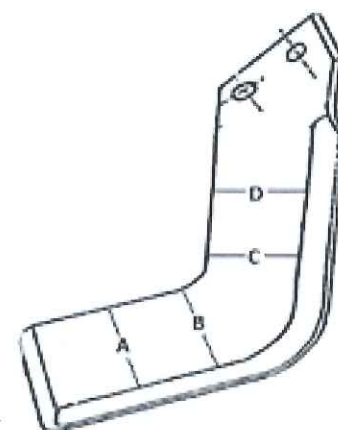


Fig. 7 DIMENSIONS OF BLADE FOR WEAR ANALYSIS

8. EASE OF OPERATION AND ADJUSTMENTS

The operator can easily adjust and control the rotavator from operator's seat in the field as the adjustments are within the easy reach of operator. However the operator has to get down from the tractor in order to raise/lower the depth adjusting skids.

9. DEFECTS, BREAKDOWNS AND REPAIRS

No breakdown was occurred during 35.7 hours of field performance test (wet land and dry land operation).

10. PARAMETERS APPLICABLE FOR QUALIFYING MINIMUM PERFORMANCE CRITERIA


Sr. No.	Characteristics	Category Evaluative/ Non Evaluative	Requirement	Tolerance	As Observed	Whether meets the requirements (Yes/ No)
1	2	3	4	5	6	7
1	Field Performance					
i	Suitability for wet land operation	Evaluative	Should be suitable for wet land operation	--	Suitable	Yes
ii	Depth of cut in dry land operation (cm)	Evaluative	Minimum 10 cm	--	10.01 to 10.10 cm	Yes

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1	2	3	4	5	6	7
iii	Depth of puddle in wet land operation(cm)	Evaluative	Minimum 12 cm	--	Average 28.33 cm	Yes
iv	Field Efficiency (%)	Evaluative	Minimum 75 %	--	Average 84.91 %	Yes
v	Puddling Index (%)	Evaluative	Minimum 65 %	--	Average 89.65 %	Yes
2	Safety Requirements					
i	Safety considerations	Evaluative	Should meet the requirement of IS:10740 and IS:10318	--	Provided	Yes
ii	Safety Clutch/ device(shear bolt) in PTO drive shaft	Evaluative	Should be provided	--	Provided	Yes
iii	Rotavator Stand	Evaluative	Should be provided	--	Provided	Yes
iv	Rotavator shield to prevent flying of mud and stone	Evaluative	Should be provided	--	Provided	Yes
v	Guard over propeller shaft	Evaluative	Should be provided	--	Provided	Yes
3	Effectiveness of sealing(presence of ingress of dust and water/ mud in various sub-assemblies)					
i	Primary reduction gear/ box	Evaluative	No ingress of mud and water	--	No ingress of mud and water	Yes
ii	Secondary reduction gear/box	Evaluative	No ingress of mud and water	--	No ingress of mud and water	Yes
iii	Rotary axle bearing cap	Evaluative	No ingress of mud and water	--	No ingress of mud and water	Yes
4	Material of construction					
i	Hardness of blades	Evaluative	High carbon steel, boron steel	--	Does not conform	No
ii	Chemical composition of rotor blades	Evaluative	As per IS:6690	--	Does not conform	No



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1	2	3	4	5	6	7
5	Dimensional requirements					
i	Dimension of three point linkage	Non-Evaluative	Should meet IS:4468 (part -I)	--	Does not conform	No
ii	Dimension of PIC of Implements	Non-Evaluative	Should meet IS:4931	--	Does not conform	No
iii	Dimensions of PIC yoke bore	Non-Evaluative	Should meet IS:4931	--	Conforms	Yes
6	Literature (Submission to test agency)					
i	Operator cum service manual and part catalogue	Evaluative	Should be provided as per IS:8132	--	Provided	Yes
7	Labelling of Rotavator(provision of labelling plate) as mentioned below and should be welded on rotary tiller (Rotavator)					
	Parameter					
i	Name and address of the manufacturer			--	Provided	Yes
ii	Make			--	Provided	Yes
iii	Model			--	Provided	Yes
iv	Size, (m) {Dia of Rotor X Width of Cut}			--	Provided	Yes
v	Country of origin			--	Provided	Yes
vi	Year of manufacture			--	Provided	Yes
vii	Chassis Serial Number			--	Provided	Yes
viii	Recommended PTO speed of Prime mover(rpm)			--	Provided	Yes
ix	Maximum PTO power requirement, kW			--	Provided	Yes

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1	2	3	4	5	6	7
8	Category of Breakdowns/ Defects					
	Category of breakdowns	Category Evaluative/ Non Evaluative	Requirements	As Observed	Whether meets the requirements (Yes/ No)	
i	Critical breakdown	Evaluative	No critical breakdown	None	Yes	
ii	Major breakdown	Evaluative	Not more than one and neither of them should be repetitive in nature.	None	Yes	
iii	Minor breakdowns	Evaluative	Not more than three and frequency of each should not be more than two.	None	Yes	
iv	Total breakdowns	Evaluative	In no case, the total no of breakdown should exceed four, i.e. (1 major + 3 minor) or 4 minor breakdowns	None	Yes	

11. CRITICAL TECHNICAL SPECIFICATIONS (Vide Ministry's letter No. 13-9/2019-(M&T) (I&P)-Part dated 26.04.2019)

Sr. No.	Parameters	Specifications	Observation	Remarks
1	2	3	4	5
1	Working width (mm)	1200 (Min.)	1760	Conforms
2	Type of blade	C/L/J shape as per demand	L	Conforms
3	Blade overlap, mm	15 (Min.)	15.2	Conforms
4	Thickness of blade (mm)	7-8 (Min.)	7.10	Conforms
5	No. of Blades	30 (Min.)	42	Conforms
6	Total number of flange	5 (Min.)	7	Conforms
7	Number of blades per flange	6 (Max.)	6	Conforms
8	Outer Diameter of rotor shaft, mm	75-90	89	Conforms
9	Rotor diameter, including flange and blade mounted on flange, mm	425 (Min.)	450	Conforms
10	Side Drive	Gear drive	Gear drive	Conforms
11	Depth control mechanism	Arc shaped skid on both side of rotavator	Provided	Conforms

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1	2	3	4	5
12	Material of blades	Boron (28MnCrB5) / High Carbon Steel EN42)	Boron (28MnCrB5)	Conforms
13	Hardness of Blade Material, HRC	38 (Min.)	46	Conforms
14	Safety clutch / device (Shear bolt) in PTO drive shaft	Must be provided	Provided	Conforms
15	Rotavator stand	Must be provided	Provided	Conforms
16	Guard over propeller shaft	Must be provided	Provided	Conforms
17	Sheet metal	AS36 / IS 2062	As per IS 2062	Conforms
18	Marking/labeling of machine	The labeling plate should be riveted on the body of machine having Name and address of manufacturer, Country of origin, Make, Model, Year of manufacturer, Serial number, Type, Size, required size of prime mover (kW)	Provided	Conforms
19	Literature	Operator manual, Service manual and Parts catalogue should be provided.	Provided	Conforms



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12. COMMENTS AND RECOMMENDATIONS

- 12.1 Dimensions of Three point linkage of the rotavator does not conform to IS: 4468-1997 (Part-1) and it should be looked into for corrective action.
- 12.2 Dimensions of PIC of the rotavator does not conform to IS: 4931-1995 and it should be looked into for corrective action.
- 12.3 The hardness and chemical composition of rotary blades does not conform to the requirement of IS 6690:1981 (Reaffirmed 2022). This may be looked into for corrective action.

TESTING AUTHORITY

(M.R.PATIL)
SENIOR AGRICULTURAL ENGINEER

(P. KAMALABAI)
DIRECTOR



Draft test report compiled by - Shri Devit Deori, Technical Assistant

13. APPLICANT'S COMMENTS

Para No.	Our Reference	Applicants Comments
13.1	12.1	For further production we shall take appropriate action to improve the same as per IS: 4468-1997 in future.
13.2	12.2	For further production we shall take appropriate action to improve the same as per IS: 4931-1995 in future.
13.3	12.3	We will try to improve material & Hardness.

ANNEXURE-I

FIELD PERFORMANCE RESULTS (WET LAND OPERATION)

Place of test: Village- Raina, Dist.- Ludhiana, Punjab
Tractor used: SWARAJ 855 FE

Sr. No.	Parameters	Test trails		Avg.
		I	II	
1	Date of test	24.05.2025	24.05.2025	--
2	Net test duration (h)	5.08	5.08	--
3	Gear used	L-2		
4	Engine speed (rpm)			
	No load	1810	1810	1810
	On load	1770	1759	1764
5	Type of Soil	Medium		
6	Av. depth of standing water(cm)	10.12	10.05	10.09
7	Previous treatment	Nil		
8	Forward speed (kmph)	2.26	2.20	2.23
9	Av. travel reduction (%)	-3.74	-1.06	-2.4
10	Av. wheel sinkage (cm)	32.70	33.17	32.94
11	Av. depth of puddle (cm)	28.16	28.49	28.33
12	Water over puddle (cm)	4.54	4.68	4.61
13	Puddling index (%)	89.0	90.3	89.7
14	Fuel consumption (l/h)	3.7	3.8	3.8
15	Area covered (ha/h)	0.43	0.44	0.44
16	Time required for one ha (h)	2.32	2.27	2.30



ANNEXURE-II

FIELD PERFORMANCE RESULTS (DRYLAND OPERATION)

Places of test: Vill. Kanech, Dist. Ludhiana, Punjab

Tractor used: SWARAJ 855 FE

Sr. No.	Parameters	I	II	III	IV	Avg.
1	Date of test	16.05.25	20.05.25	21.05.25	22.05.25	--
2	Net test duration (h)	6.80	4.27	7.88	6.59	--
3	Gear used	L-2				
4	Engine speed (rpm)					
	No load	1805	1807	1807	1805	1806
	On load	1760	1750	1751	1765	1756
5	Furrow length (m)	117	92	160	104	118
6	Type of soil	Medium				
7	Bulk density (g/cc)	1.64	1.54	1.53	1.47	1.55
8	Soil Moisture (%)	13.83	11.88	10.05	11.23	11.75
9	Previous treatment	Nil				
10	Forward speed (kmph)	2.91	2.94	2.95	2.91	2.93
11	Wheel slippage (%)	-1.03	-1.20	-1.43	-1.30	-1.24
12	Av. Depth of cut (cm)	10.01	10.06	10.01	10.06	10.04
13	Av. Width of cut (cm)	182	181	183	183	182.2
14	Soil pulverization (cm)	0.94	0.77	1.42	1.05	1.05
15	Area covered (ha/h)	0.435	0.460	0.462	0.453	0.452
16	Power requirement (kW)	21.62	21.62	21.5	22.3	21.8
17	Time required for one ha (h)	2.29	2.17	2.16	2.21	2.21
18	Field efficiency (%)	82.12	86.45	85.63	85.45	84.91
19	Fuel consumption					
	l/h	4.00	4.22	3.93	4.48	4.16
	l/ha	9.19	9.16	8.49	9.90	9.12

