### व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) COMMERCIAL TEST REPORT (Initial)



संख्या / No.: Imp. 260/337

माह / Month: March, 2019

### THIS TEST REPORT VALID UPTO 31/03/2026



SHAKTIMAN ROTARY TILLER, Model: SRT-4(120)/SS GD SC CENTRALLY MOUNTED, GEAR DRIVE, SINGLE SPEED



भारत सरकार GOVT OF INDIA

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1	2	3	4			
ii.	Make		•	5	6	7
	Model				SHAKTIMAN	Yes
iii.					SRT-4(120)/ SS GD SC	Yes
iv.	Size, (m) {Dia of Rotor X Width of Cut}	Evaluative	Should be provided rotary tiller (Rotavator)		Not provided	No
V.	Country of origin Year of				India	Yes
vi.	manufacture			-	2018	Yes
vii.	Chassis, Serial Number		-		AIBI101116592	Yes
viii	Recommended PTO speed of Prime mover(rpm)				Not provided	No
ix.	Maximum PTO power requirement, kW				Above 40 hp	No
0.	CATEGORY OF BREAKDOWNS/ DEFECTS					
	Category of breakdowns	Category Evaluative/ Non Evaluative	Requirements		As Observed	Whether meets the requiremen ts (Yes/ No)
i.	Critical breakdowns	Evaluative	No critical breakdown		None	Yes
ii.	Major breakdown	Evaluative	Not more than one and neither of them should be repetitive in nature.		None	Yes
iii.	Minor breakdowns	Evaluative	Not more than three and frequency of it's should not be more than two.		None	Yes
iv.	Total breakdowns	Evaluative	In no case, the total no of breakdown should exceed four, I e (1 major + 3 minor) or 4 minor breakdown		None	Yes

# 11. SUMMARY OF OBSERVATIONS, COMMENTS AND RECOMMENDATIONS

- The dimension of three point linkage (hitch pyramid) of the rotary tiller (Rotavator) does not conform to IS: 4468-1997. This should be looked into for corrective action for standardization. 11.1
- Dimensions of PIC and PIC yoke bore of implement do not conform to IS: 4931-1995 and 11.2 therefore, it should be looked into for corrective action.
- Chemical composition of rotor blades does not conform to IS: 6690-2002. The percentage of carbon and Manganese content in composition of rotary tiller blade material was recorded as 11.3 0.256 and 1.275 respectively. The carbon content was on lower side and Manganese content was on higher side when compared with the relevant Indian Standard. Moreover, the hardness of edge portion of rotor blades also does not conform to relevant Indian Standard. It is therefore, recommended that the material of rotary tiller blade should be improved and provided as per requirement of Indian Standard.

FARM MACHINERY TRAINING & TESTING INSTITUTE (NER), B. CHARIALI, ASSAM FARM MACHINERY TRANSPORTED TO THE (NER), B. CHARLES, ASSAM
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- 11.4 The rate of work was recorded as 0.244 to 0.263 ha/h and the speed of operation vary from 2.65 to 2.91 kmph.
- 11.5 The Machines size is not specified. It must be specified.
- 11.6 The Recommended PTO speed of Prime mover (rpm) is not specified it. It must be specified.
- 11.7 In dry land operation average depth of cut was recorded 7.1 cm which does not meet the requirement of Indian Standard and field efficiency was recorded 75.83 % which is as per requirement of Indian standards in sandy loam soil, an average depth of puddle and puddling index was recorded as 17.5 cm and 76.07 % respectively, which is as per requirement of Indian standards.
- 11.8 The maximum PTO power requirement is encrypted on labeling plate in horse power; It should be encrypted in kW.
- 11.9 The hourly rate of wear of blade on mass basis in Dry land & Wet land operations was recorded as 0.32 to 0.46% and 0.10 to 0.13% respectively.
- 11.10 The hourly rate of wear of blade on dimensional basis in Dry land & Wet land operations was recorded as 0.04 to 0.67% and as 0.02 to 0.15% respectively.
- 11.11 No ingress of mud and/or water was found in primary and secondary reduction boxes after 36.35 hr of field operations and the sealing provided on different subassemblies were found effective.

#### 11.12 Technical literature:

An Operator cum Service Manual & Parts Catalogue was provided along with the machine during the course of testing.

#### **TESTING AUTHORITY**

S. G. PAWAR AGRICULTURAL ENGINEER	Span
K.K. NAGLE DIRECTOR	Mung

Draft test report compiled by -

Abhishek Tiwari