व्यावसायिक परीक्षण रिपोर्ट (प्रारंभिक) COMMERCIAL TEST REPORT (Initial)



संख्या/No.: Machine 130/501 माह / Month: July 2024

THIS TEST REPORT IS VALID UPTO 31.7.2031



ALAP, APW-105P, POWER WEEDER



भारत सरकार

GOVERNMENT OF INDIA

कृषि एवं किसान कल्याण मंत्रालय

MINISTRY OF AGRICULTURE AND FARMERS WELFARE

कृषि एवं किसान कल्याण विभाग

DEPARTMENT OF AGRICULTURE AND FARMERS WELFARE

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Machine 130/501

ALAP, APW-105P POWER WEEDER

COMMERCIAL (INITIAL)

4. SPECIFICATIONS

4.1 General:

Make

: ALAP

Model

: APW-105P

Name and address of manufacturer

: Chongqing Shineray Agricultural Machinery Co. Ltd., No.8 Shineray Road, Hangu Town, Gaoxin District, Chongqing,

CHINA

Name and address of applicant

: Almighty Agrotech Pvt. Ltd.,

G-1934+G-1935+G1934/1+G-1935/1/1,

Lodhika G.I.D.C., Almighty Gate, Kalawad Road, Metoda-360021,

Dist. Rajkot, Gujarat

Name of machine

: Power weeder

Type of machine

Self-propelled, Walk behind

Working size of machine (mm)

: 1190

Year of manufacture

: 2024

Serial no. of machine

2307400433

4.2 Details of prime mover:

Make

: Chongqing Shineray Agricultural

Machinery Co. Ltd., CHINA

Model

177 F/P

Type

4 stroke, Single cylinder, Air cooled, Spark

Ignition engine

Year of manufacture

: 2024

Serial Number

422676140

Country of origin

: CHINA

Recommended high idle speed (rpm)

3900±100

·Recommended low idle speed (rpm)

: 1500

Recommended rated speed (rpm)

3600

Rated power observed (kW)

: 6.34

Rated power declared (apa) (kW)

: 5.90



| Sl .No. | Parameters | | Observations | | |
|---------|-----------------------------------|----|----------------|--|--|
| _1_ | Type of soil | 1: | | | |
| 2 | Soil moisture (%) | | Light | | |
| 3 | Bulk density of soil (g/cc) | : | 11.3 to 13.1 | | |
| 4 | Forward Speed of operation (kmph) | | 1.65 to 1.71 | | |
| 5 | Depth of cut (cm) | | 1.74 to 1.87 | | |
| 6 | Width of cut (m) | : | 6.6 to 7.3 | | |
| 7 | | : | 1.19 | | |
| 8 | Area covered (ha/h) | : | 0.174 to 0.187 | | |
| | Time required for one ha (h) | : | 5.35 to 5.75 | | |
| 9 | Field efficiency (%) | | 83.33 to 84.61 | | |
| 10 | Weeding efficiency (%) | : | 83.9 to 84.6 | | |
| 11 | Fuel consumption | | | | |
| | 1/h | : | 1.49 to 1.60 | | |
| | l/ha | : | 8.01 to 8.65 | | |

11.1 Rate of work

- Rate of work was recorded as 0.174 to 0.187 ha/h and the forward speed of operation varied from 1.74 to 1.87 kmph.
- Time required to cover one hectare was recorded as 5.35 to 5.75 h.

11.2 Quality of work:

- Depth of cut was recorded as 6.6 to 7.3 cm.
- Working width was observed as 1.19 m.
- Field efficiency was found as 83.33 to 84.61 %.
- Weeding efficiency was recorded as 83.9 to 84.6 %.

11.3 Adequacy of power of prime mover:

The power of prime mover was found adequate.

11.4 Wear Analysis of rotor blades:

| Sl. No | Initial mass | Final mass | Loss of mass | Percentage wear of rotor blades | | |
|--------|--------------|------------|--------------|---------------------------------|----------|--|
| T 1 | (g) | (5) | | After 25.75 h | Per hour | |
| L-1 | 370.66 | 355.96 | 14.70 | 3.96 | | |
| L-2 | 363.63 | 352.88 | 10.75 | 2.96 | 0.15 | |
| L-3 | 361.82 | 351,98 | 9.84 | | 0.11 | |
| L-4 | 377.47 | 365.60 | 11.87 | 2.72 | 0.10 | |
| R-1 | 359.19 | 346.25 | 12.94 | 3.14 | 0.12 | |
| R-2 | 375.84 | 369.21 | | 3.60 | 0.14 | |
| R-3 | 363.31 | | 6.63 | 1.76 | 0.07 | |
| | | 353.21 | 10.10 | 2.78 | 0.11 | |
| R-4 | 369.41 | 358.01 | 11.40 | 3.09 | 0.11 | |

The hourly rate of wear of blade on mass basis after field operations was recorded as 0.07 to 0.15%.



ALAP, APW-105P POWER WEEDER COMMERCIAL (INITIAL)

15. COMMENTS AND RECOMMENDATIONS

- During components/ assembly inspection and assessment of wear, it was observed that maximum permissible wear limit of cylinder bore diameter, ring side clearance, ring end gap clearance and diametrical clearance of big end bearing exceeded the declared value by the manufacturer/applicant. This should be looked into for corrective action.
- The engine was not marked with manufacturer's name or trade-mark, Rated power, Rated speed and type of fuel used which does not fulfill the requirement of IS 7347-1974 (Amended 2011). This may be looked into.
- 15.3 It was observed that during engine performance test, at full load, engine speed was not stable at rated speed. This shall be looked into for corrective action.
- The hardness and chemical composition of rotary blades does not conform to the requirement of IS 6690:1981 (Reaffirmed 2012). This may be looked into for corrective action.
- 15.5 Machine maneuverability while taking turns during field operation was not comfortable. It shall be looked into for ease of operation for the operator.
- Noise at operator's ear level was observed on higher side against warning limit of 85 dB(A) as specified by the International Labour Organization (ILO) for continuous exposure of 8 hours per day. This calls for reduction in noise level to improve the operator's comfort and safety.
- 15.7 The amplitude of mechanical vibration marked as (*) is on drastically higher side and is directly concerned with operator's health, safety and comfort. Besides, it is also adversely affecting the useful life of machine components. In view of above, this deserves to be given top priority for corrective action.
- Manufacturer's name and address has been wrongly mentioned on the labeling plate of the machine. This should be looked into for corrective action.
- 15.9 Adequacy of Literature

The following literature in English language was provided for reference during testing:

- Operator's/ Service manual
- Parts catalogue

It is recommended to bring out the manual in Hindi and other vernacular languages as per IS: 8132-1999.

TESTING AUTHORITY

(M.R. PATIL) AGRICULTURAL ENGINEER

> (P. KAMALABAI) DIRECTOR

Draft test report compiled by - Shri J. Bhon Singh, STA

16. APPLICANT'S COMMENTS

| Para No. | Our Reference | Applicant's Comments | | | |
|----------|---------------|--|--|--|--|
| 16.1 | 15.1 to 15.9 | We will take necessary action as per comments and recommendations in the test report for improvement in the future production. | | | |