

**THIS TEST REPORT VALID UPTO 31/03/2026**



**MASCHIO GASPARDO ROTARY TILLER, Model: VIRAT LIGHT 185  
CENTRALLY MOUNTED, GEAR DRIVE, MULTI SPEED**



सत्यमेव जयते

भारत सरकार  
GOVT OF INDIA

कृषि एवं किसान कल्याण मन्त्रालय

MINISTRY OF AGRICULTURE & FARMERS WELFARE

कृषि, सहकारिता एवं किसान कल्याण विभाग

DEPARTMENT OF AGRICULTURE, COOPERATION & FARMERS WELFARE

उत्तर पूर्वी क्षेत्र कृषि यंत्र प्रशिक्षण एवं परीक्षण संस्थान

NORTH EASTERN REGION FARM MACHINERY TRAINING & TESTING INSTITUTE

विश्वनाथ चारिआलि, जिला-विश्वनाथ(असम)

BISWANATH CHARIALI: BISWANATH: ASSAM, PIN - 784 176

[AN ISO 9001:2015 CERTIFIED INSTITUTION]

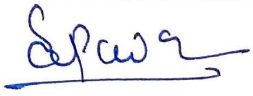
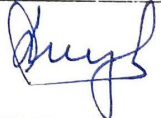
1	2	3	4	5	6	7
v.	Country of origin	--	--	--	India	Yes
vi.	Year of manufacture	--	--	--	2018	Yes
vii.	Chassis, Serial Number	--	--	--	JII5V5181	Yes
viii.	Recommended PTO speed of Prime mover (rpm)	--	--	--	Not provided	No
ix.	Maximum PTO power requirement, kw	--	--	--	45-60 hp	No
<b>8.</b>	<b>Category of breakdowns/ defects</b>					
	Category of breakdowns	Category Evaluative/ Non Evaluative	Requirements	As Observed	Whether meets the requirements (Yes/ No)	
i.	Critical breakdowns	Evaluative	No critical breakdown	None	Yes	
ii.	Major breakdowns	Evaluative	Not more than one and neither of them should be repetitive in nature.	None	Yes	
iii.	Minor breakdowns	Evaluative	Not more than three and frequency of it's should not be more than two	None	Yes	
iv.	Total breakdowns	Evaluative	In no case, the total no of breakdown should exceed four, i.e (1 major + 3 minor) or 4 minor breakdown	None	Yes	

### **11. SUMMARY OF OBSERVATIONS, COMMENTS AND RECOMMENDATIONS**

- 11.1** The dimension of three point linkage (hitch pyramid) of the rotary tiller does not conform to IS: 4468-1997.
- 11.2** Dimensions of PIC of implement does not conform to IS: 4931-1995 and therefore, it should be looked into for corrective action.
- 11.3** Chemical composition of rotor blades does not conform to IS: 6690-2002. The percentage of carbon and Manganese content in composition of rotary tiller blade material was recorded as 0.253 and 1.204 respectively. The carbon content was on lower side and Manganese content was on higher side when compared with the relevant Indian Standard. Moreover, the hardness of edge portion of rotor blades also does not conform to relevant Indian Standard. It is therefore, recommended that the material of rotary tiller blade should be improved and provided as per requirement of Indian Standard.
- 11.4** The rate of work was recorded as 0.358 to 0.434 ha/h and the speed of operation vary from 2.49 to 3.04 kmph.

- 11.5 The Machines size is not specified. It must be specified.
- 11.6 The Recommended PTO speed of Prime mover (rpm) is not specified. It must be specified.
- 11.7 In dry land operation an average depth of cut was recorded 7.4 cm which does not meet the requirement of Indian Standard and field efficiency was recorded 83.10 % which is as per requirement of Indian standards in sandy loam soil, an average depth of puddle and puddling index was recorded as 30.2 cm and 90.31 % respectively, which is as per requirement of Indian standards.
- 11.8 The maximum PTO power requirement is encrypted on labeling plate in horse power; It should be encrypted in kW.
- 11.9 The hourly rate of wear of blade on mass basis in Wet land & Dry land operations was recorded as 0.02 to 0.05% & 0.11 to 0.22 % respectively.
- 11.10 The hourly rate of wear of blade on dimensional basis in Wet land & Dry land operations was recorded as 0.02 to 0.06% and as 0.03 to 0.32 % respectively.
- 11.11 No ingress of mud and/or water was found in primary and secondary reduction boxes after 38.1 hr of field operations and the sealing provided on different subassemblies were found effective.
- 11.12 **Technical literature:**  
An Operator cum Service Manual & Parts Catalogue was provided along with the machine during the course of testing. It is further recommended to bring out these manuals in Hindi and other vernacular languages as per IS: 8132-1999.

TESTING AUTHORITY

S. G. PAWAR AGRICULTURAL ENGINEER	
K.K. NAGLE DIRECTOR	

Test conducted & Draft test report compiled by - Sh. Ashish Patel & Abhishek Tiwari

12. APPLICANT'S COMMENTS

Para no	Our Reference	Applicant Comments
12.1	11.1 & 11.2	We will make changes in design and implement in mass production
12.2	11.3	We will look into the process and control / improve wherever necessary.
12.3	11.5	New labelling plate as per BIS standard will be implemented soon in production.
12.4	11.7	Depth of cut can vary according to the skid adjustment, which control the depth parameters. Adjusting the skid will full fill the requirement.
12.5	11.12	We will introduce manuals in vernacular languages as per the requirement.