



**LANDFORCE, ROTARY TILLER, Model: RNMMGHAMC  
(Gear Drive) (Tractor Operated)**



सत्यमेव जयते  
भारत सरकार  
GOVT OF INDIA

कृषि एवं किसान कल्याण मन्त्रालय

MINISTRY OF AGRICULTURE & FARMERS WELFARE

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DEPARTMENT OF AGRICULTURE, COOPERATION & FARMERS WELFARE

उत्तर पूर्वी क्षेत्र कृषि यंत्र प्रशिक्षण एवं परीक्षण संस्थान

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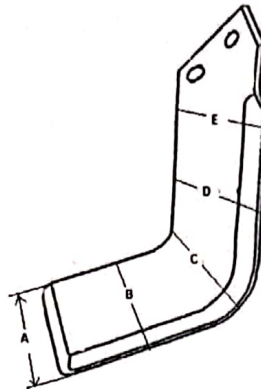


Fig 7 : DIMENSIONS FOR WEAR ANALYSIS

### 8. EASE OF OPERATION & ADJUSTMENTS

The operator can easily adjust and control the implement from operator's seat in the field as the adjustments are within the easy reach of operator. However the operator has to get down from the tractor in order to raise/lower the depth adjusting skids. No noticeable difficulty was observed during the operation and adjustment of Rotary Tiller.

### 9. DEFECTS, BREAKDOWNS AND REPAIRS

The nuts and bolts of blade were observed broken during field test of dry and wet land operation.

### 10. SUMMARY OF OBSERVATIONS, COMMENTS AND RECOMMENDATIONS

- 10.1 The dimensions of PIC yoke bore and PIC of the Rotary Tiller does not conform to IS:4931-1995.Hence, this should be looked into for corrective action for standardization.
- 10.2 The Dia. of lynch pin hole of the Rotary Tiller does not conform to IS: 4468–1997. Therefore, it is recommended to looked into corrective action.
- 10.3 The hardness of blade at edge portion and chemical composition is not within its desired range as per IS: 6690-1981.Therefore, it is recommended to looked into corrective action.
- 10.4 The nuts and bolts of the Rotary Tiller blade has been found broken during the field test. Hence it is recommended that nuts and bolts should be provided of reputed company.
- 10.5 The rate of work was recorded as 0.253 to 0.352 ha/h with operation speed of 2.54 to 3.26 kmph.
- 10.6 The depth of operation in dry land operation was recorded as 7 to 8 cm with soil moisture content of 13.4 to 19.1 % in Sandy loam. The depth of puddle was recorded as 27 to 31 cm.
- 10.7 The hourly rate of wear of blade on mass basis in Dry & Wetland operations was recorded as 0.07 to 0.11 % and 0.04 to 0.05 % respectively.



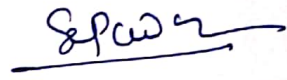


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- 10.8 The hourly rate of wear of blade on dimensional basis in Dry & Wet land operations was recorded as 0.01 to 0.35 % and as 0.01 to 0.14 % respectively.
- 10.9 Product, model, serial no. and year of manufacture are indicated on the labeling plate. However, it is recommended to specify size of implement and power requirement for the implement.
- 10.10 No ingress of mud and/or water was found in primary and secondary reduction boxes after 40.8 h of Dry and Wet land operations and the sealing provided on different subassemblies were found effective.
- 10.11 **Technical literature:**  
Operator's manual, Service manual and Parts Catalogue were provided along with the machine during the course of testing in English only. It is further recommended to bring out these manual in Hindi and other vernacular languages as per IS: 8132-1999.

**TESTING AUTHORITY**

S. G. PAWAR AGRICULTURAL ENGINEER	
A.K. UPADHYAY SENIOR AGRICULTURAL ENGINEER	
K.K. NAGLE DIRECTOR	

Draft test report compiled by -

Sh. Rahul Prajapati

**11. APPLICANT'S COMMENTS**

- 11.1 We agree with the report. As regard non-conformities, we will make the necessary improvements in accordance to the relevant BIS Standards.

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